

**etibe**  
etikettiertechnik in berlin

Self-adhesive labelling machine  
etibe HKM-10 series

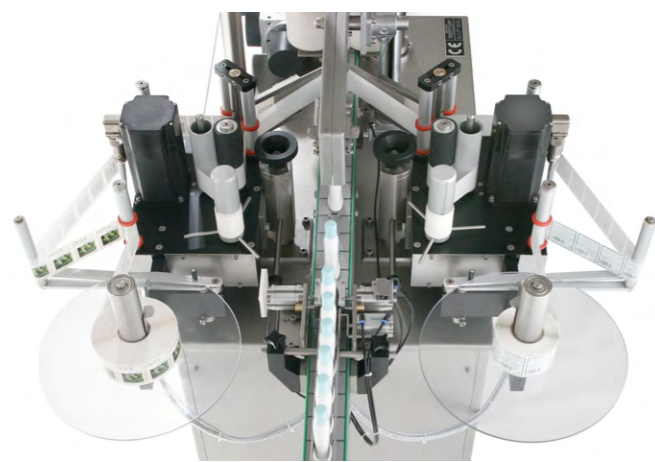


The etibe HKM-10D series has been in successful use for many years and provides reliable operation with maximum continuous output.  
The modular system supports our claim that we offer customised labelling solutions.  
For example, an additional belt station for the optimize positioning of flat containers can be integrated, or in case of these HKM-10D, a second label dispenser for a back label was integrated.

Tell us what your labelling requirement is and we will surprise you with our solution ...

**Self-adhesive labelling machine etibe HKM-10D**

- For front, back and wrap around labels on cylindrical flat or flat oval containers
- Capacity of up to 18,000 labels/hour
- Container diameter 13 - 110 mm
- Sturdy, purely mechanical construction with electronic sensors for optimized performance
- Simple operation with text display or touch panel
- Machine base covering only 200 x 0.75 cm



Model HKM-10D with a second label dispenser for back labels



The containers fed into the machine are spaced or aligned.  
In the illustrated HKM-10D for flat oval or oval containers this is done by a stopper and an indexing mechanism.  
A distribution worm screw is used for cylindrical containers.  
In both cases, sensors monitor the functionality and turn the machine off if necessary to avoid damage.

In the illustrated HKM-10D, the container is guided by an additional roller.

This ensures the exact placement of the labels.  
A reflection light sensor detects the container and actuates the stepper motor of the label dispenser.

The controls are designed in such a way that auxiliary equipment such as strip end display or strip tear control can be retrofitted.

The labels are affixed in the roll-on station.  
In the HKM-10D, this is done by two adjustable press rollers.

In cylindrical containers the label is rolled onto the container by the belt station and a fixed sponge on the opposite side.



**HKM-10  
Self-adhesive  
labelling machine  
Basic version**

Technical data like HKM-10D, except:

\* For front, back and wrap around labels on cylindrical and flat containers, jars, boxes and lids





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**Technical data HKM-10 series** (depends upon the model)

|  |  |
|--|--|
| Capacity   | Up to 18.000 labels/h                        |
| Container diameter   | 13 - 60 mm, specialised version up to 110 mm |
| Labelling height   | 10 - 80 mm, specialised version up to 250 mm |
| Minimum stick height from bottom line container to bottom line label | 3 mm   |
| Transportation height  | 850 - 1030 mm                                |
| Power input  | app. 1 KW                                    |
| Compressed air   | 3 - 6 bar                                    |
| Weight   | app. 400 kg                                  |
| Machine base covering  | app. 200 x 75 cm                             |

**Made in Germany, as we know**

etibe was founded in 1992 by two experienced technicians from a well-established Berlin based labelling equipment factory.

Specialists with a total of over 120 years of experience in the field of machine construction, manufacturing and customer service are working together for your needs.

Jointly we achieve innovative, tailor-made labelling solutions in order to offer maximum flexibility, reliability, and economic efficiency to your production process.

Due to our global customer network, we are able to provide the whole range from engineering to customer service in our Berlin company.

Creative cooperation of engineering and technical expertise is combined with efficient customer service. Thus etibe lives up to the traditionally high expectations associated with the **Made in Germany** logo, offering innovative, efficient and reliable solutions.

We will be delighted to send you further references of our work.



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